

DYNAMIC SPEAKER CUSTOMER: DACHS ELECTRONICA P/N: DVSPK50170R8F700P05

DESIGNED BY	
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1. Revision

Rev. No	Date	Page	Description of Revision
1.0	12/11/2015		Preliminary



2. Scope

This document contains required environmental, electrical, acoustic, mechanical, package and reliability test requirements.

3. General Characteristics

- 2.1 Out-Diameter : 50 mm
- 2.2 Height : 170 mm
- 2.3 Weight : 45g
- 2.4 Operating Temperature : -20~+60°C without loss of function
- 2.5 Store Temperature : $-30 \sim +70$ °C without loss of function

4. Electrical and Acoustic Characteristics

Test condition: 15 ~ 35 °C Temperature: 25% ~ 75% RH,86~106 kPa Refer to IEC60268-1

	Items	Specification
1	Impedance	$8 \Omega \pm 15\%$ (1Vrms at 2KHz)
2	Sound Pressure Level	92 dB ± 3dB (0.1m/0.1w at 0.8,1.0,1.2,1.5kHz Average)
3	Resonance Frequency(fo)	700 Hz \pm 20% at 1V
4	Frequency Range	fo~5KHz
5	Input Power	Rated 0.5 W / Max. 1 W
6	Distortion	Less than 5% at 1kHz 0.5W
7	Buzz and Rattle	Should not be audible buzzes, rattles when the 2V sine wave signal swept at frequency range.
8	Polarity	When a ppsitive DC current is applied to the voice coil terminal marked (+), the diaphragm shall move to forward.



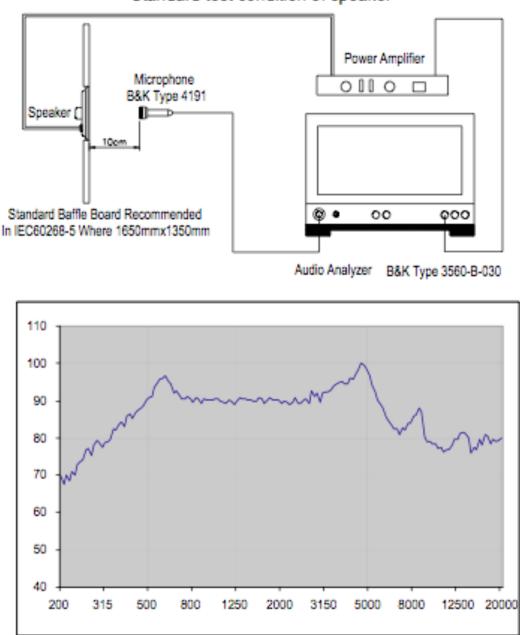
5. Reliability Test

After test (1~7item), the speaker S.P.L difference shall be within ± 3 dB, and the appearance not exist any change to be harmful to normal operation.

No	Items	Specification	
1	High Temp.Test	Keep 100 hours at $+60\pm3$ °C, and leave 3 houres in normal temperature and then check.	
2	Low Temp.Test	Keep 100 hours at -30±3 °C, and leave 3 houres in normal temperature and then check.	
3	Humidity Test	Keep 100 hours at -30±3 °C, relative humidity 85 to 90% and leave 4 houres in normal temperature and then check.	
4	Thermal Shock Test	Shock Test Each temperature cycle shall consist of 2 hours at $+25\pm3$ °C followed by 2hours at $+60\pm3$ °C, and followed by 2hours at -30 ± 3 °C with a 20 to 40 minutes transition time between each 2 temperature extremes. The test duration is for 10 cycle.	
5	Vibration Test	Being applied vibration of amplitude of 1.5mm with 10-55- 10Hz band of vibration frequency,X.Y.Z.3 direction.2 hours each, total 6 hours.	
6	Drop Test	Free drop fram 1.0 meter height to a board 20mm thick hard wood board. and be nothing mechanical damage. tatol 6 times.	
7	Load test	Loading white noise with input rate power for 100 hours, then placed in natural condition for 1 hour and then check.	



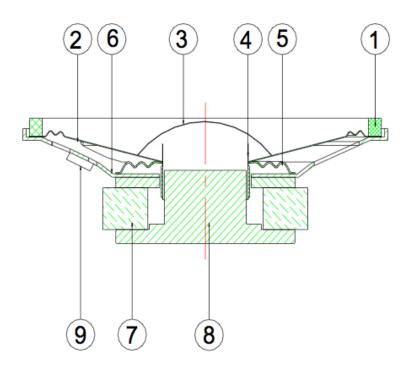
6. Measurement Method and Frequency Response Curve



Standard test condition of speaker



7. Mechanical Layout



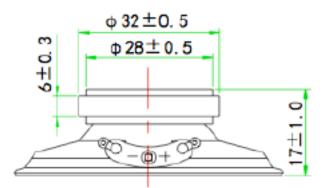
No.	Part Name	Q'ty	Material	Remarks
1	Gasket	1	Paper	
2	Cone	1	Mylar	
3	Dust Cap	1	Mylar	
4	Voice Coil	1	Kraft paper + QA	
5	Spider	1	Cotton Yam	
6	Frame	1	SPCC	
7	Magnet	1	Ferrite Y30	
8	T-Yorke	1	SPCC	
9	Terminal	1	White fiber	

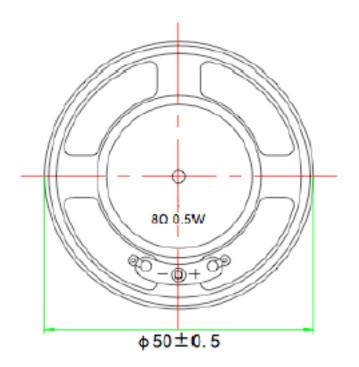


8. Dimensions

Unit: mm Tolerance: ± 0.2









9. Packing

Each minimum package unit of products shall be in a carton box and it shall be clearly marked with part number, quantity and outgoing inspection number. There shall be no mechanical damage on products during in storage.