



PACKAGING SPECIFICATION

91319-000*, 91356-0001, 91236-00**

CARDHOLDER ASSEMBLY

1.0 SCOPE

This specification specifies the general requirements for the packaging of 91319-00*, 91356-0001 and 91236-00**. See the following list of part numbers.

Part Number	Part Number
91236-0001	91319-0001
91236-0002	91319-0002
91236-0003	91319-0005
91236-0004	91319-0006
91236-0007	91356-0001
91236-0008	
91236-0006	
91236-0011	
91236-0010	
91236-0012	
91236-0015	

2.0 PURPOSE

The purpose of this specification is to assure that all 91319-00*, 91356-0001 and 91236-00** cardholders shipped from Molex arrive damage free and in a manner which allows ease of handling, storage and distribution.

3.0 GENERAL PACKAGING INFORMATION

The recommended carton closure is tape.
The shipping weight for a carton should not exceed 15 kg.

PENDING APPROVAL

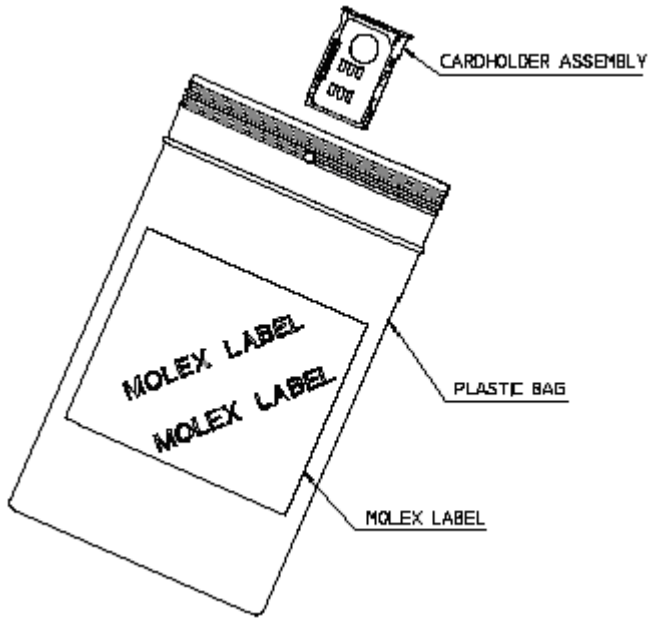
REVISION: N1	ECR/ECN INFORMATION: EC No: 613669 DATE: 13/03/2019	TITLE: 91319-000*, 91356-0001, 91236-00** CARDHOLDER ASSEMBLY PACKAGING SPECIFICATION	SHEET No. 1 of 5
DOCUMENT NUMBER: PK-91236-001	CREATED / REVISED BY: E. EGBEDIRE	CHECKED BY: Tommy Tourish	APPROVED BY: David Maher



PACKAGING SPECIFICATION

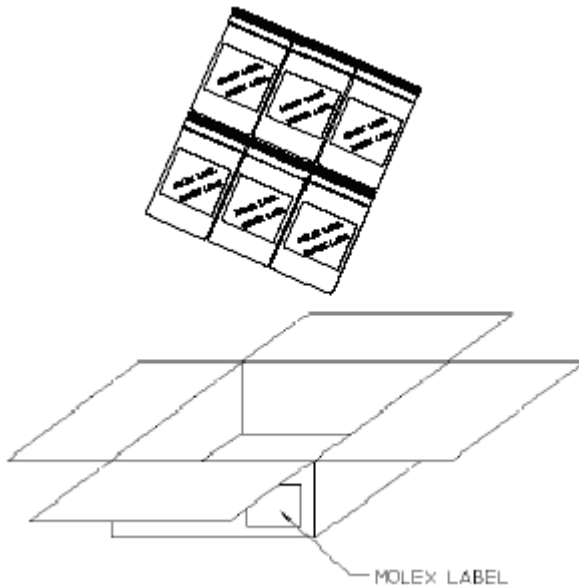
4.0 PACKAGING OF PARTS

4.1 PLASTIC BAG PART NO.: P-BAG1 (229 MM X 330 MM)
or 96713-0007 (200 mm x 300 mm)



MATERIAL No.	QTY PER BAG	
91236 0001	250	
91236 0002		
91236 0003		
91236 0004		
91236 0007		
91236 0008		
91236 0010		
91236 0011		
91236 0012		
91236 0015		
91236 0006		200
91356 0001		
91319 0001		100
91319 0002		
91319 0005		
91319 0006		

4.2 CARTON USED: 99990235



MATERIAL No.	QTY BAGS	QTY BOX		
91236 0001	6	1500		
91236 0002				
91236 0003				
91236 0004				
91236 0007				
91236 0008				
91236 0010				
91236 0011				
91236 0012				
91236 0015				
91236 0006			6	1200
91356 0001				
91319 0001			5	500
91319 0002				
91319 0005				
91319 0006				

REVISION: N1	ECR/ECN INFORMATION: EC No: 613669 DATE: 13/03/2019	TITLE: 91319-000*, 91356-0001, 91236-00** CARDHOLDER ASSEMBLY PACKAGING SPECIFICATION	SHEET No. 2 of 5
DOCUMENT NUMBER: PK-91236-001	CREATED / REVISED BY: E. EGBEDIRE	CHECKED BY: Tommy Tourish	APPROVED BY: David Maher



PACKAGING SPECIFICATION

5.0 CARTON DIMENSIONS

5.1 All dimensions are internal dimensions of box and are in millimeters



L = 386, H = 194, W = 162
Carton Part No.: 99990235

5.2 ONLY BUBBLE WRAP TO BE USED AS INTERNAL FILLING

PENDING
APPROVAL

REVISION: N1	ECR/ECN INFORMATION: EC No: 613669 DATE: 13/03/2019	TITLE: 91319-000*, 91356-0001, 91236-00** CARDHOLDER ASSEMBLY PACKAGING SPECIFICATION	SHEET No. 3 of 5
DOCUMENT NUMBER: PK-91236-001	CREATED / REVISED BY: E. EGBEDIRE	CHECKED BY: Tommy Tourish	APPROVED BY: David Maher



PACKAGING SPECIFICATION

6.0 PACKAGING OF CARTONS ON PALLET

The pallet is a standard size EUR-PALLET.



MATERIAL No.	QTY PER PALLET	
91236 0001	72000	
91236 0002		
91236 0003		
91236 0004		
91236 0007		
91236 0008		
91236 0010		
91236 0011		
91236 0012		
91236 0015		
91236 0006		57600
91356 0001		
91319 0001		24000
91319 0002		
91319 0005		
91319 0006		

Image of palletization

48 cartons per pallet as shown above

Loaded pallet is shrink wrapped to ensure cartons are secure on the pallet

PENDING APPROVAL

REVISION: N1	ECR/ECN INFORMATION: EC No: 613669 DATE: 13/03/2019	TITLE: 91319-000*, 91356-0001, 91236-00** CARDHOLDER ASSEMBLY PACKAGING SPECIFICATION	SHEET No. 4 of 5
DOCUMENT NUMBER: PK-91236-001	CREATED / REVISED BY: E. EGBEDIRE	CHECKED BY: Tommy Tourish	APPROVED BY: David Maher



PACKAGING SPECIFICATION

7.0 LABELLING

The labels used are standard Molex Ireland labels and measure 124.0 x 70.0 mm. See below for sample of label for carton.

(1P) PART NUMBER XXXXXXXXXX 	(9D) DATE CODE XXX 	
DESCRIPTION XXXXXXXXXX	 www.molex.com	
(Q) QUANTITY XXXXXXXXXX 		
(12D) INV CTRL DATE XXXXXXXXXX		
(4L) COUNTRY OF ORIGIN Ireland		
(1T) TRACEABILITY XXXXXXXXXX 		
RoHS Compliant REACH SVHC information - see www.molex.com		Low-Halogen
BATCH Nr XXXXXXXXXX		Bin XXXX 2/4
Eng Nr XXXXXXXXXX		Pack Std 8000/80000 OUTER
Molex P/N XXXXXXXXXX		
MOLEX IRELAND LTD, SHANNON INDUSTRIAL ESTATE, SHANNON, CO.CLARE, IRELAND		

PENDING APPROVAL

REVISION: N1	ECR/ECN INFORMATION: EC No: 613669 DATE: 13/03/2019	TITLE: 91319-000*, 91356-0001, 91236-00** CARDHOLDER ASSEMBLY PACKAGING SPECIFICATION	SHEET No. 5 of 5
DOCUMENT NUMBER: PK-91236-001	CREATED / REVISED BY: E. EGBEDIRE	CHECKED BY: Tommy Tourish	APPROVED BY: David Maher