

# **Specification for Approval**

Customer	:	Dachs Electronica, S.A.						
Product Nar	ne:	<b>Resistor Network-SIP</b>						
Part Name	:	RNL-5A	±1% 3.3KΩ					
		RNL-9A	±1% 1ΚΩ、3.3ΚΩ、10ΚΩ					
Part No.	:	RNLA**F	RNL 4 **F****R0F					

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Approved	Checked	Prepared	File NO.	Edition	Date	Page
William Zhao	Apple Liu	Liu Haiqing	SSL - 02 - 015	1	2010.02.21	1/9



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# Contents

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ntroduction Page
.0 Scope4
.0 Ratings4
.0 Dimension4
.0 Power rating5
0.0 Voltage rating5
0.0 Circuits Construction
0.0 Performance Specification
.0 Explanation of Part No. System7~8
0.0 Ordering Procedure
0.0 Packing Specification9
1.0 Storage9

Approved	Checked	Prepared	File NO.	Edition	Date	Page
William Zhao	Apple Liu	Liu Haiqing	SSL - 02 - 015	1	2010.02.21	2/9

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	244546 Q	468 REGNr.A759	CQC04001010656		
File Name RNL-5A >	: 9A ±1%	Date	2010.02.21	Edition No.	1
	Amendi	ment Record		Sign	ature
Edition	Prescription of amendment	Amend Page	Amend Date	Amended by	Checked by

Approved	Checked	Prepared	File NO.	Edition	Date	Page
William Zhao	Apple Liu	Liu Haiqing	SSL - 02 - 015	1	2010.02.21	3/9

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#### 1.0 Scope:

This specification for approve relates to Lead-Fee Resistor Network-sip Series manufactured by ROYAL PARTS.

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### 2.0 Rating:

Туре	Max Working Voltage	Max Overload Voltage	Dielectric Withstanding Voltage	Resistance Range	Tolerance	Operating temperature
RNL-5A	100V	150V	200V	<b>3.3K</b> Ω	±1%	-55℃~155℃
RNL-9A	100V	150V	200V	1ΚΩ 3.3ΚΩ 10ΚΩ	±1%	-55℃~155℃

# 3.0 Dimension:



Туре	L(max)	H(max)	T(max)	+0.5 d -0.3	D±0.1	F±0.2
5PIN	12.7	5.08	2.5	3.3	0.5	2.54
9PIN	22.9			0.0	0.0	2.01

Approved	Checked	Prepared	File NO.	Edition	Date	Page
William Zhao	Apple Liu	Liu Haiqing	SSL - 02 - 015	1	2010.02.21	<b>4/9</b>



#### 4.0 Power rating:

Resistors shall have a power rating based on continuous load operation at an ambient temperature of  $70^{\circ}$ C. For temperature in excess of  $70^{\circ}$ C, the load shall be derate as shown in figure 1.



#### 5.0 Voltage rating:

Resistors shall have a rated direct-current (DC) continuous working voltage or an approximate sine-wave root-mean-square (RMS) alternating-current (AC) continuous working voltage at commercial-line frequency and waveform corresponding to the power rating, as determined from the following formula:

Where: RCWV commercial-line frequency and waveform (Volt.)

P = power rating (VATT.) R = nominal resistance (OHM)

The overload voltage is 2.5 times RCWV or Max. Overload voltage whichever is less.

In no case shall the rated DC or RMS AC continuous working voltage be greater than the

applicable maximum value.

The overload voltage is 2.5 times RCWV or Max. Overload voltage whichever is less.

#### 6.0 Circuits Construction:



 $R1=R2=\cdots=Rn$ 

Approved	Checked	Prepared	File NO.	Edition	Date	Page
William Zhao	Apple Liu	Liu Haiqing	SSL - 02 - 015	1	2010.02.21	5/9

VDE

REG -Nr A759

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# 7.0 Performance Specification:

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Characteristic	Limits	Test Method (JIS-C-5201&JIS-C-5202)
Temperature Coefficient	± <b>200PPM/°</b> C	4.8 natural resistance changes per temp. Degree centigrade $R_2$ - $R_1$ $\times 10^6$ (PPM/°C) $R_1(T_2$ - $T_1$ ) $R_1$ : Resistance value at room temp. ( $T_1$ ) $R_2$ :Resistance value at room temp.+100°C ( $T_2$ ) Test pattern: room temp. ( $T_1$ ), room temp. +100°C ( $T_2$ )
	Resistance change rate is:	4.13 Permanent resistance change after the
Short-time overload	$\pm$ (0.5%+0.1 $\Omega$ )max. With no	application of a potential of 2.5 times rcwv for 5
	evidence of mechanical damage.	seconds.
Insulation Resistance	10,000Megaohm Min	4.6 The measuring voltage shall be either $(100\pm15)$ V DC for resistors with an insulation voltage<500V or $(500\pm50)$ V DC, for resistors with an isolation voltage $\ge 500$ V.
Dielectric withstanding voltage	No evidence of flashover mechanical damage, arcing or insulation break down.	<ul> <li>4.7 Resistors shall be clamped in the trough of a</li> <li>90°C metallic v-block and shall be tested at ac</li> <li>potential respectively specified in the given list of each</li> <li>product type for 60-70 seconds.</li> </ul>
Terminal strength	±(0.5%+0.1Ω)	4.16 Tensile: 1KG,30 secend / Bending:500g,2 times.
Resistance to soldering heat	± (0.5%+0.1Ω)	4.18 Dip the resistor into a solder bath having a temperatuer of $260^{\circ}C \pm 5^{\circ}C$ and hold it for $10\pm1$ seconds.
Solderability	95% coverage Min.	Wave Solder: Test temperature of solder: 245°C±3°C Dipping time in solder: 2-3seconds
Thermal Shock	±(0.5%+0.1Ω)	4.21 Loaded RWCV at room temp. for 30mins, unloaded and set on -55°C for 15mins, over 2H at room temp. before testing.

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Approved	Checked	Prepared	File NO.	Edition	Date	Page
William Zhao	Apple Liu	Liu Haiqing	SSL - 02 - 015	1	2010.02.21	<u>6/9</u>

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	217,710 27,700 122,127,00					
		4.19 Resistance change after continuous five cycles				
		for duty o	duty cycle specified:			
	Resistance change rate is:	Step	Temperature	Time		
<b>T</b>	$\pm (0.5\% \pm 0.1 \odot)$ max. With no	1	-55℃ ± 3℃	30Mins		
Temperature cycling		2	Room temp.	10 – 15Mins		
	evidence of mechanical damage.	3	+155℃ ± 2℃	30Mins		
		4	Room temp.	10 – 15Mins		
		*Step1-4 Continuous 5 cycles				
		7.9 Resis	stance change after	<sup>.</sup> 1,000 hours (1. <del>5</del>	5 hours	
Load life in humidity		"ON", 0.5 hour "OFF") at RCWV in a humidity				
	±(3%+0.122)	test chamber controlled at $40^{\circ}C \pm 2^{\circ}C$ and 90 to 95%				
		relative humidity.				
		4.25.1 permanent resistance change after 1,000				
Load life	±(3%+0.1Ω)	hours operating at RCWV with duty cycle of 1.5 hours				
		"ON", 0.5 hour "OFF" at 70 $^\circ\!\!\!\mathrm{C}\pm\!\!2^\circ\!\!\!\mathrm{C}$ ambient.				

## 8.0 Explanation of Part No. System:

The standard Part No. includes 14 digits with the following explanation:

8.1 For Network Resistors, these 4 digits are to indicate the product type but if the product type has only 3digits, the 4<sup>th</sup> digit will be "0"

Example:

RNLA=Resistor Network

8.2 5th~6th digits:

8.2.1 For Resistor Network, since the power rating is fixed as 1/8W for a circuit, the 5<sup>th</sup> & 6<sup>th</sup> digit is to be used to denote the number of pins required.

Example: 05=5PINS 09=09PINS

8.3 The 7th digit is to denote the Resistance Tolerance. The following letter code is to be used for indicating the standard Resistance Tolerance.

G=±2% J=±5%

Approved	Checked	Prepared	File NO.	Edition	Date	Page
William Zhao	Apple Liu	Liu Haiqing	SSL - 02 - 015	1	2010.02.21	7/9







8.4 The 8th to 11th digits is to denote the Resistance Value.

8.4.1 The following number s and the letter codes are to be used to indicate the number of zeros in the 11th digit:

 $0=10^{0}$   $1=10^{1}$   $2=10^{2}$   $3=10^{3}$   $4=10^{4}$   $5=10^{5}$   $J=10^{-1}$ 

8.5 The 12th, 13th & 14th digits.

8.5.1 The 12th digit is to denote the Packaging Type with the following codes:

B=Bulk/Box

8.5.2 The 13th digit is normally to indicate the Packing Quantity, This digit should be filled with "0" for the Cement products with "Bulk/Box" packing requirements.

8.5.3 For Network, the 14th digit alone can use to denote special features of additional information with the following codes or standard product

Example:

E=For "Environmental Protection, Lead Free type" of Network Resistors.



Approved	Checked	Prepared	File NO.	Edition	Date	Page
William Zhao	Apple Liu	Liu Haiqing	SSL - 02 - 015	1	2010.02.21	<b>8/9</b>



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# 10.0 Packing Specification:

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PIN	Quantity Per Bag (pcs)	Quantity Per Box (pcs)	Quantity Per Carton (pcs)
5	400	4,000	60,000
9	200	2,000	30,000

#### 11.0 Storage:

The products should be placed in the dry and ventilation with 15~35℃ and lower than 25~75%RH,and prevent it from pressing and humidity. The guaranteed period of product performance is within one year from shipment by the company, provided that the above-mentioned storage conditions have been satisfied.

Approved	Checked	Prepared	File NO.	Edition	Date	Page
William Zhao	Apple Liu	Liu Haiqing	SSL - 02 - 015	1	2010.02.21	<b>9/9</b>