



WINSTAR Display Co.,Ltd.
華凌光電股份有限公司



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WEB: <https://www.winstar.com.tw> E-mail: sales@winstar.com.tw

SPECIFICATION

CUSTOMER : _____

MODULE NO.: WF70A8SYAHLNNO#

APPROVED BY: (FOR CUSTOMER USE ONLY)	PCB VERSION:	DATA:
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SALES BY	APPROVED BY	CHECKED BY	PREPARED BY
			葉虹蘭
ISSUED DATE: 2020/11/20			

TFT Display Inspection Specification: <https://www.winstar.com.tw/technology/download.html>

Precaution in use of TFT module: <https://www.winstar.com.tw/technology/download/declaration.html>



RECORDS OF REVISION

DOC. FIRST ISSUE

VERSION	DATE	REVISED PAGE NO.	SUMMARY
0	2019/10/02		First issue
A	2019/12/03		Modify Electrical Characteristics
B	2020/06/30		Modify Color Chromaticity
C	2020/11/20		Modify Operation Sequence

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- 1.Module Classification Information
- 2.Summary
- 3.General Specification
- 4.Absolute Maximum Ratings
- 5.Electrical Characteristics
- 6.Operation Sequence
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- 10.Contour Drawing
- 11.Other

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1.Module Classification Information

W F 70 A8 S Y A H L N N 0 #
 ① ② ③ ④ ⑤ ⑥ ⑦ ⑧ ⑨ ⑩ ⑪ ⑫ ⑬

①	Brand : WINSTAR DISPLAY CORPORATION											
②	Display Type : F→TFT Type, J→Custom TFT											
③	Display Size : 7.0" TFT											
④	Model serials no.											
⑤	Backlight Type :	F→CCFL, White S→LED, High Light White				T→LED, White Z→Nichia LED, White						
⑥	LCD Polarize Type/ Temperature range/ Gray Scale Inversion Direction	A→Transmissive, N.T, IPS TFT C→Transmissive, N. T, 6:00 ; F→Transmissive, N.T,12:00 ; I→Transmissive, W. T, 6:00 K→Transflective, W.T,12:00 L→Transmissive, W.T,12:00 N→Transmissive, Super W.T, 6:00				Q→Transmissive, Super W.T, 12:00 R→Transmissive, Super W.T, O-TFT V→Transmissive, Super W.T, VA TFT W→Transmissive, Super W.T, IPS TFT X→Transmissive, W.T, VA TFT Y→Transmissive, W.T, IPS TFT Z→Transmissive, W.T, O-TFT						
⑦	A : TFT LCD B : TFT+SCREW HOLES+CONTROL BOARD C : TFT+ SCREW HOLES +A/D BOARD D : TFT+ SCREW HOLES +A/D BOARD+CONTROL BOARD E : TFT+ SCREW HOLES +POWER BOARD				F : TFT+CONTROL BOARD G : TFT+ SCREW HOLES H : TFT+D/V BOARD I : TFT+ SCREW HOLES +D/V BOARD J : TFT+POWER BD							
⑧	Resolution:											
	A	128160	B	320234	C	320240	D	480234	E	480272	F	640480
	G	800480	H	1024600	I	320480	J	240320	K	800600	L	240400
	M	1024768	N	128128	P	1280800	Q	480800	R	640320	S	480128
	T	800320	U	8001280	V	176220	W	1280398	X	1024250	Y	1920720
	Z	800200	2	1024324	3	7201280	4	19201200	5	1366768	6	1280320
⑨	D: Digital L : LVDS M:MIPI											
⑩	Interface:											
	N	Without control board			A	8Bit		B	16Bit		H	HDMI
	I	I2C Interface			R	RS232		S	SPI Interface		U	USB
⑪	TS:											
	N	Without TS			T	Resistive touch panel			C	Capacitive touch panel (G-F-F)		
	G	Capacitive touch panel (G-G)					C1	Capacitive touch panel (G-F-F)+OCA				
	C2	Capacitive touch panel (G-F-F)+OCR					G1	Capacitive touch panel (G-G)+OCA				
	G2	Capacitive touch panel (G-G)+OCR					B	CTP+GG+USB				
⑫	Version: X:Raspberry pi											
⑬	Special Code		#:Fit in with ROHS directive regulations									

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2.Summary

TFT 7.0”is a IPS transmissive type color active matrix TFT liquid crystal display that use amorphous silicon TFT as switching devices. This module is a composed of a TFT LCD module, It is usually designed for industrial application and this module follows RoHs.

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3. General Specifications

Item	Dimension	Unit
Size	7.0	inch
Dot Matrix	1024 x RGBx600(TFT)	dots
Module dimension	169.9(W) x 103.4(H) x 5.6(D)	mm
Active area	154.2144 x 85.92	mm
Dot pitch	0.1506 x 0.1432	mm
LCD type	TFT, Normally Black, Transmissive	
Viewing Angle	85/85/85/85	
Aspect Ratio	16:9	
Driver IC	ST5021 + ST5651 or equivalent	
Backlight Type	LED, Normally White	
With /Without TP	Without TP	
Interface	LVDS	
Surface	Anti-Glare	

*Color tone slight changed by temperature and driving voltage.

4. Absolute Maximum Ratings

Item	Symbol	Min	Typ	Max	Unit
Operating Temperature	TOP	-20	—	+70	°C
Storage Temperature	TST	-30	—	+80	°C

Note: Device is subject to be damaged permanently if stresses beyond those absolute maximum ratings listed above

1. Temp. $\leq 60^{\circ}\text{C}$, 90% RH MAX. Temp. $> 60^{\circ}\text{C}$, Absolute humidity shall be less than 90% RH at 60°C

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5. Electrical Characteristics

5.1. Typical Operation Conditions

Item	Symbol	Values			Unit	Remark
		Min.	Typ.	Max.		
Power voltage	VDD	3.0	3.3	3.6	V	
Analog Power	AVDD	8.9	9.0	9.1	V	
TFT Gate ON Voltage	VGH	17	18	19	V	Note1
TFT Gate OFF Voltage	VGL	-6.5	-6.0	-5.5	V	Note2
TFT Common Voltage	Vcom	3.0	3.15	3.3	V	Note3
Current for Driver	IDD	-	14	21	mA	VDD=3.3V
Power Current	IAVDD	-	25	-	mA	AVDD=9V
TFT Gate ON Current	IVGH	-	1	-	mA	VGH=18V
TFT Gate OFF Current	IVGL	-	1	-	mA	VGL=6V
TFT Common Current	IVCOM	-	1	-	mA	VCOM=3.15V

Note:

Note 1. VGH is TFT Gate operating Voltage.

Note 2. VGL is TFT Gate operating Voltage.

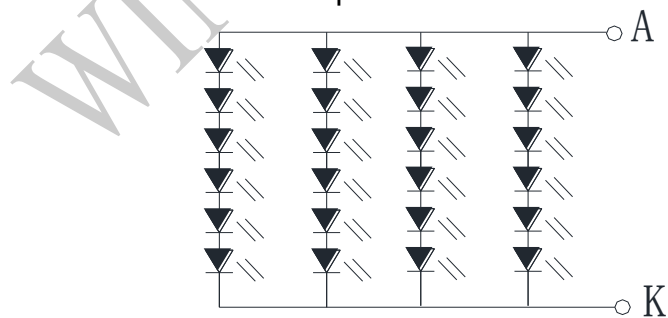
The storage structure of this model is CST (Storage on Common)

Note 3. Vcom must be adjusted to optimize display quality Crosstalk, Contrast Ratio and etc.

5.2. Backlight Driving Conditions

Item	Symbol	Values			Unit	Remark
		Min.	Typ.	Max.		
Voltage for LED backlight	VL	16.8	19.2	21.0	V	Note 1
Current for LED backlight	IL	--	290	--	mA	
LED life time	-	-	50,000	-	Hr	Note 2

Note 1 : There are 1 Groups LED



Backlight 24LED Circuit

Note 2 : $T_a = 25\text{ }^\circ\text{C}$

Note 3 : Brightness to be decreased to 50% of the initial value

Note 4 : The single LED lamp case

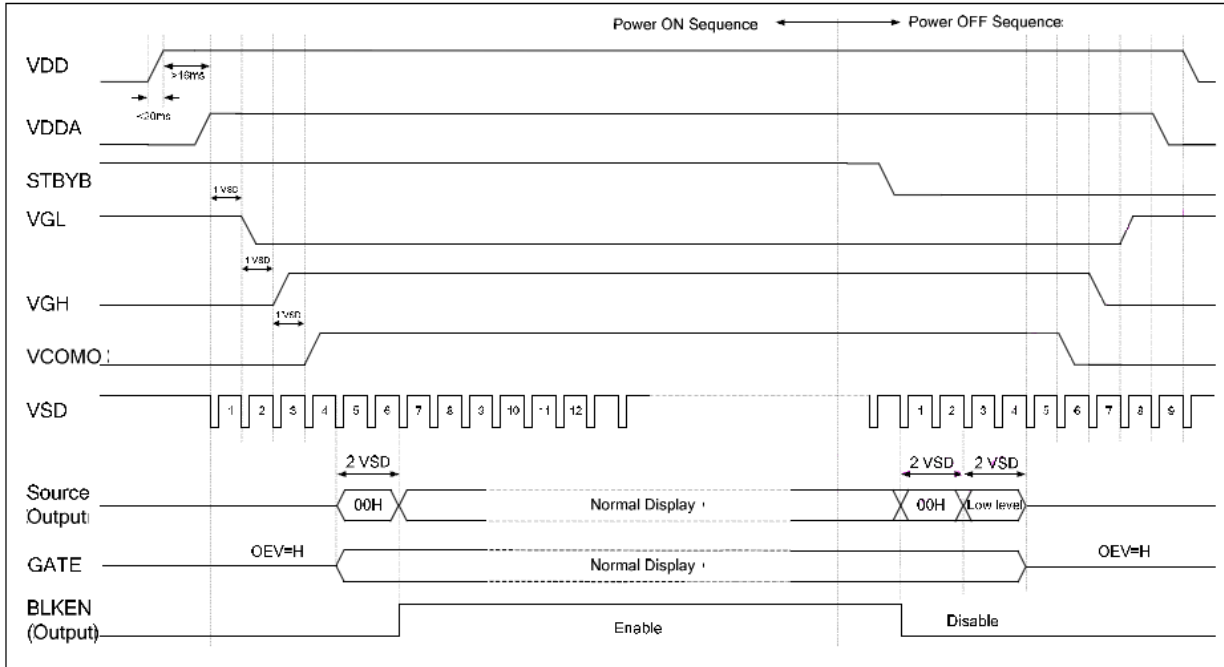
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6. Operation Sequence

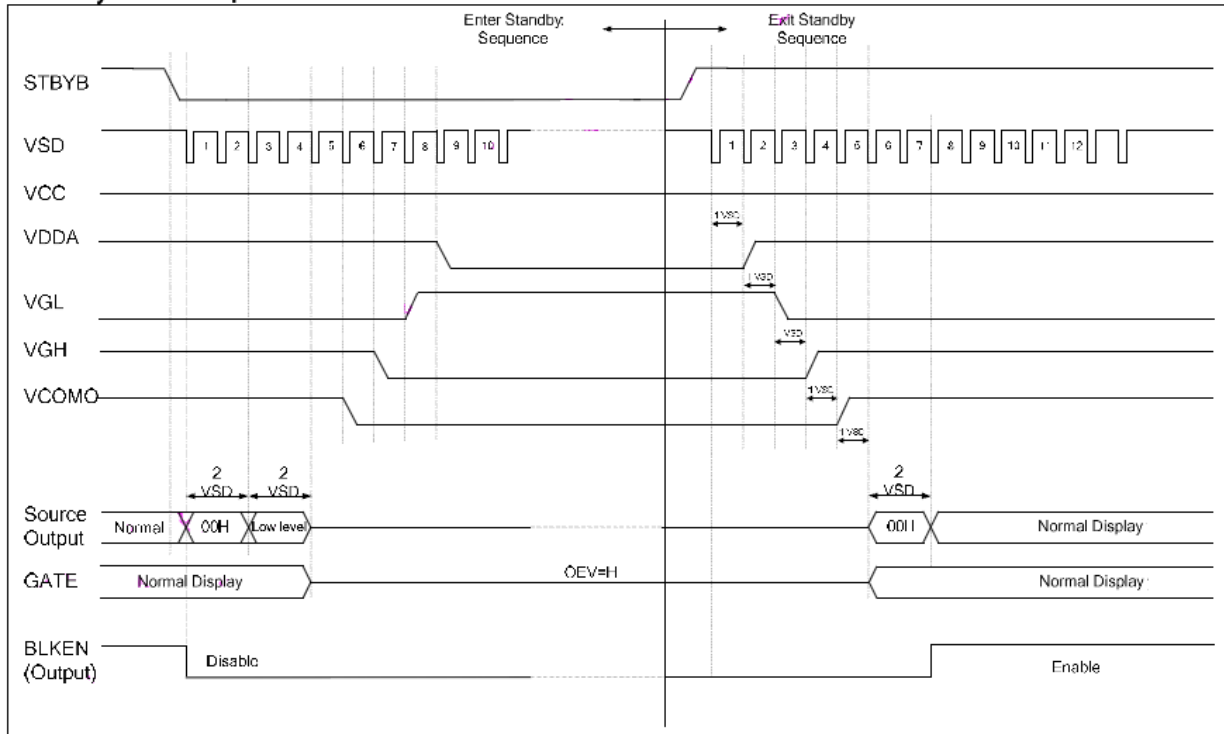
6.1. Power On/Off Sequence

In order to prevent IC from power on reset fail, the rising time (TPOR) of the digital power supply VDD should be maintained within the given specifications. Refer to “AC Characteristics” for more detail on timing.

Power-On/Off Timing Sequence:



Standby Mode Sequence



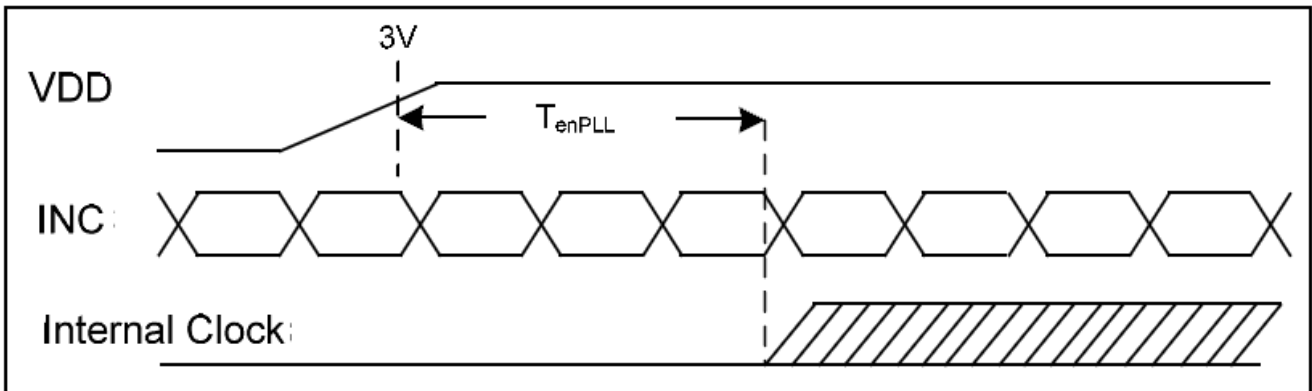
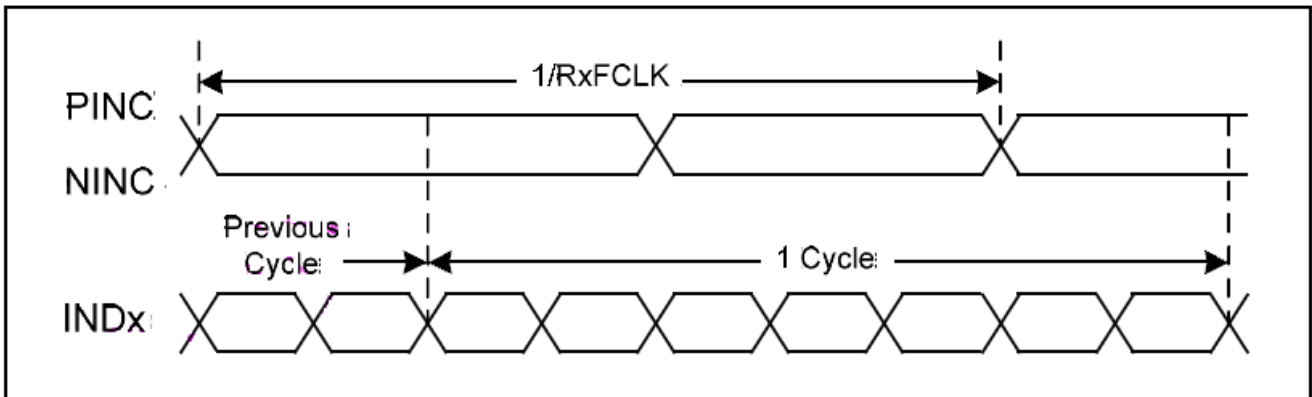
Note : Low level=3FH , when NBW=L(Normally white)

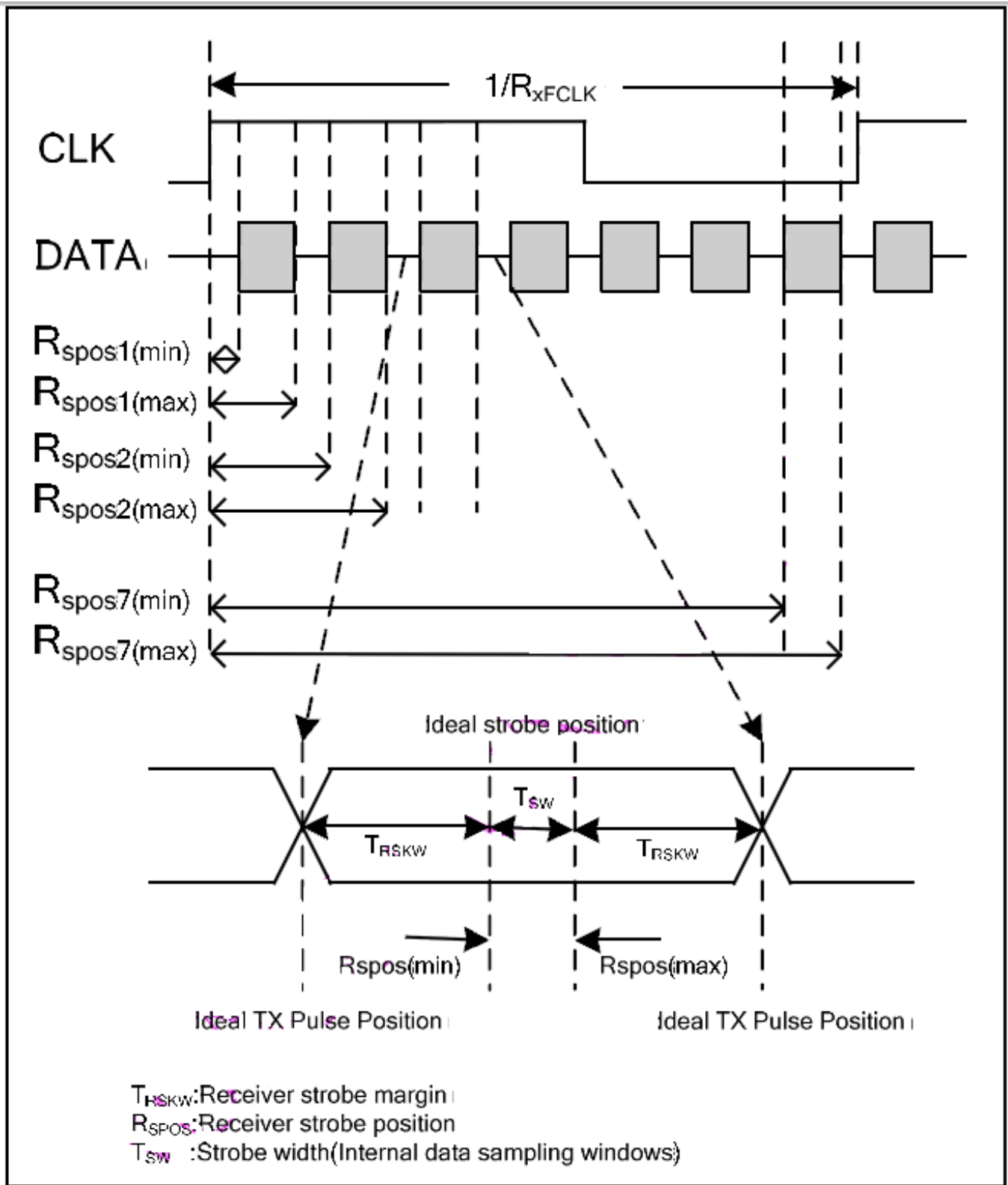
Low level=00H , when NBW=H(Normally black)

6.2. AC Electrical Characteristics

LVDS mode

Parameter	Symbol	Min	Typ.	Max.	Unit	Conditions
Clock Frequency	R_{xFCLK}	20		71	MHz	
Input data skew margin	T_{RSKM}	500			ps	$ V_{ID} = 400mV$ $R_{xVCM} = 1.2V$ $R_{xFCLK} = 71MHz$
Clock high time	T_{LVCH}		$4/(7 \times R_{xFCLK})$		ns	
Clock low time	T_{LVCL}		$3/(7 \times R_{xFCLK})$		ns	
PLL wake-up time	T_{enPLL}			150	us	





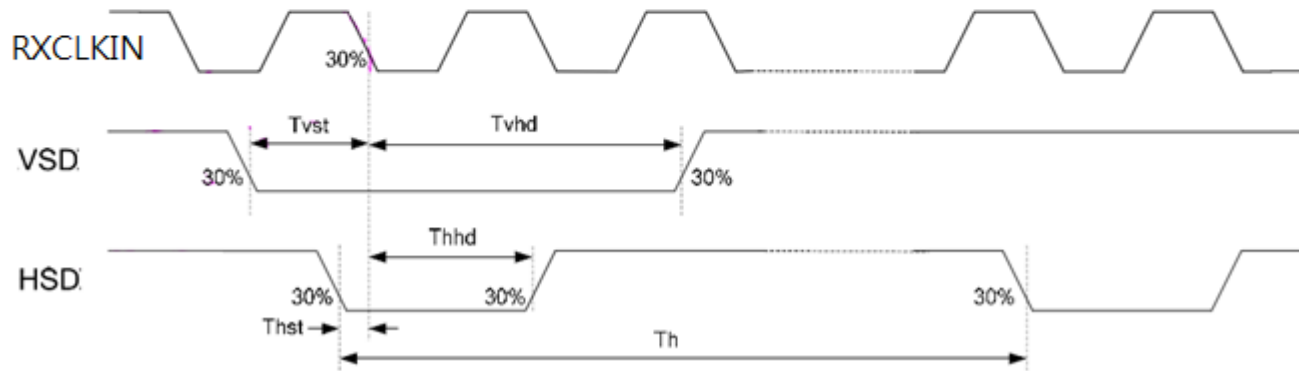
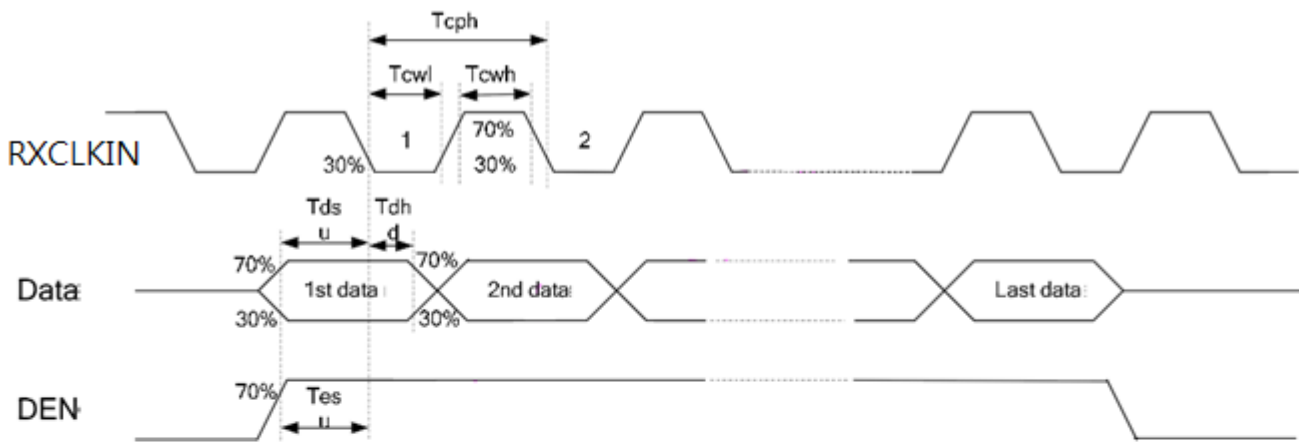
SSC tolerance of LVDS receiver

Parameter	Symbol	Min	Typ.	Max.	Unit	Conditions
Modulation Frequency	SSC_{MF}	23		93	KHz	
Modulation Rate	SSC_{MR}			±3	%	LVDS clock = 71MHz Center spread

6.3. Timing Table

Parameter	Symbol	Min	Typ.	Max.	Unit	Conditions
RXCLKIN Frequency	Fclk	-	65	71	MHz	VDD=2.3V~3.6V
RXCLKIN Cycle Time	Tclk	14.1	15.4	-	ns	
RXCLKIN Pulse Duty	Tcwh	40	50	60	%	Tclk
Time from HSD to Source Output	Thso	-	64	-	RXCLKIN	
Time from HSD to LD	Thld	-	64	-	RXCLKIN	
Time from HSD to STV	Thstv	-	2	-	RXCLKIN	
Time from HSD to CKV	Thckv	-	20	-	RXCLKIN	
Time from HSD to OEV	Thoev	-	4	-	RXCLKIN	
LD pulse width	Twld	-	10	-	RXCLKIN	
CKV pulse width	Twckv	-	66	-	RXCLKIN	
OEV pulse width	Twoev	-	74	-	RXCLKIN	

Timing Diagram Input Clock and Data Timing Diagram

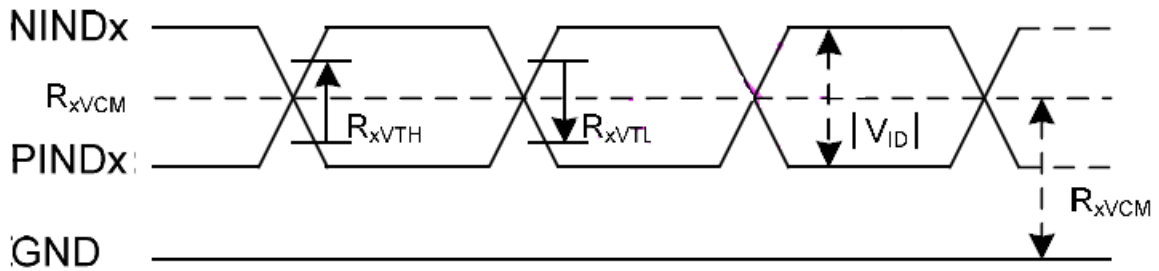


6.4. DC Electrical Characteristics

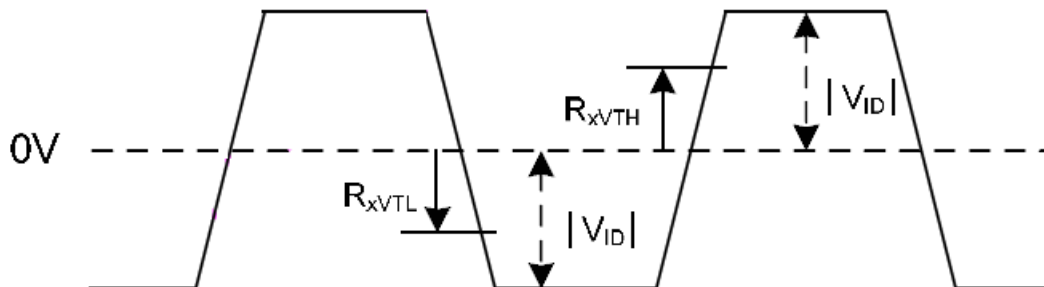
LVDS mode(Receiver Differential Input : PIND0~PIND3 , NIND0~NIND3 , PINC , NINC)

Parameter	Symbol	Min	Typ.	Max.	Unit	Conditions
Differential input high threshold voltage	R_{xVTH}			0.1	V	$R_{xVCM} = 1.2V$
Differential input low threshold voltage	R_{xVTL}	-0.1			V	
Input voltage range (singled-end)	R_{xVIN}	0		2.4	V	
Differential input common mode voltage	R_{xVCM}	$ V_{ID} / 2$		$2.4 - V_{ID} / 2$	V	
Differential input voltage	$ V_{ID} $	0.2		0.6	V	
Differential input leakage current	R_{VxIIZ}	-10		10	uA	
LVDS Digital Operating Current	I_{ddLVDS}	-	40	50	mA	Fclk=65 MHz , VDD=3.3V
LVDS Digital Stand-by Current	I_{stLVDS}	-	10	50	uA	Clock & all functions are stopped

Single end signals



Differential signals:



7. Optical Characteristics

Item	Symbol	Condition.	Min	Typ.	Max.	Unit	Remark	
Response time	Tr	$\theta=0^\circ$ 、 $\Phi=0^\circ$	-	13	20	.ms	Note 3	
	Tf		-	15	25			
Contrast ratio	CR	At optimized viewing angle	600	800	-	-	Note 4	
Color Chromaticity	White	Wx	$\theta=0^\circ$ 、 $\Phi=0^\circ$	0.269	0.319	0.369	-	Note 2,5,6
		Wy		0.291	0.341	0.391	-	
Viewing angle	Hor.	Θ_R	$CR \geq 10$	80	85	-	Deg.	Note 1
		Θ_L		80	85	-		
	Ver.	Φ_T		80	85	-		
		Φ_B		80	85	-		
Brightness	-	-	1000	1100	-	cd/m ²	Center of display	
Uniformity	(U)	-	75	-	-	%	Note 5	

Ta=25±2°C,

Note 1: Definition of viewing angle

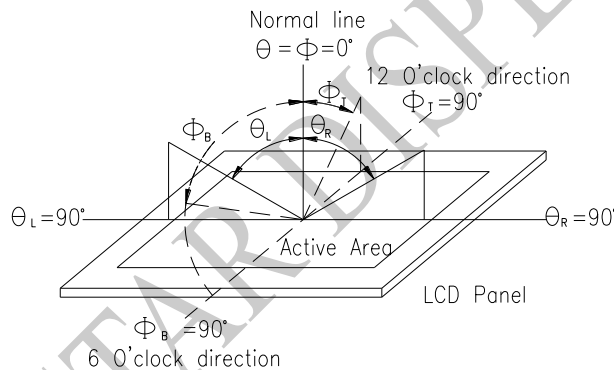


Fig. 7.1. Definition of viewing angle

Note 2: Test equipment setup:

After stabilizing and leaving the panel alone at a driven temperature for 10 minutes, the measurement should be executed. Measurement should be executed in a stable, windless, and dark room. Optical specifications are measured by Topcon BM-7 or BM-5 luminance meter 1.0° field of view at a distance of 50cm and normal direction.

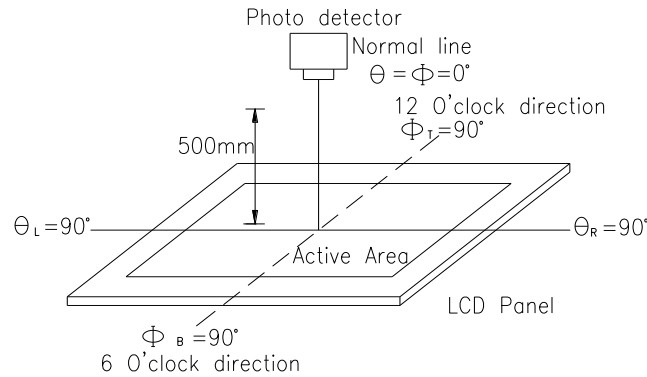
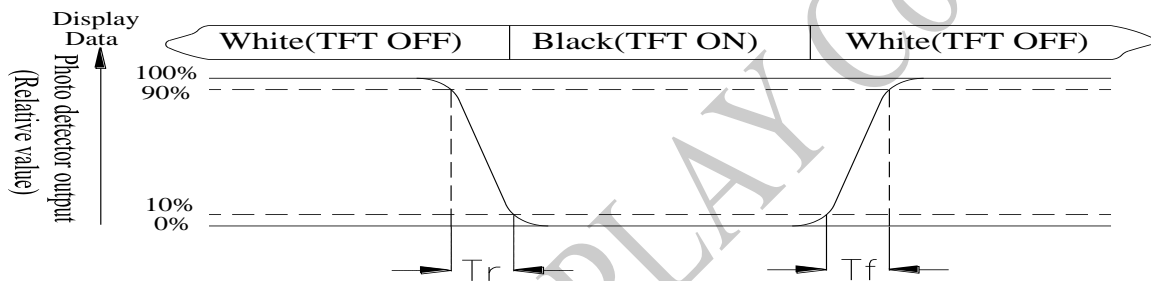


Fig. 7.2. Optical measurement system setup

Note 3: Definition of Response time:

The response time is defined as the LCD optical switching time interval between "White" state and "Black" state. Rise time, T_r , is the time between photo detector output intensity changed from 90% to 10%. And fall time, T_f , is the time between photo detector output intensity changed from 10% to 90%



Note 4: Definition of contrast ratio:

The contrast ratio is defined as the following expression.

$$\text{Contrast ratio (CR)} = \frac{\text{Luminance measured when LCD on the "White" state}}{\text{Luminance measured when LCD on the "Black" state}}$$

Note 5: Definition of Luminance Uniformity

Active area is divided into 9 measuring areas (reference the picture in below). Every measuring point is placed at the center of each measuring area.

$$\text{Luminance Uniformity (U)} = \text{Lmin/Lmax} \times 100\%$$

L = Active area length

W = Active area width

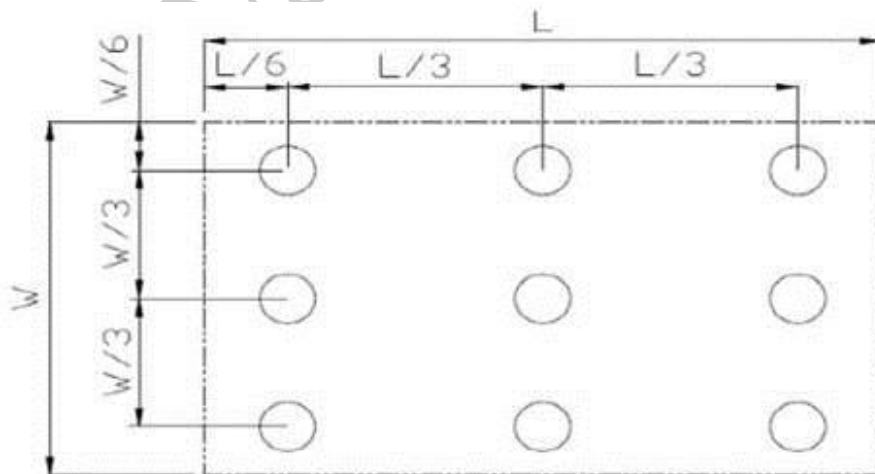


Fig 7.3. Definition of uniformity

Note 6: Definition of color chromaticity (CIE 1931)

Color coordinates measured at the center point of LCD

Note 7: Measured at the center area of the panel when all the input terminals of LCD panel are electrically opened.

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8.Interface

8.1. LCM PIN Definition

Pin No.	Symbol	I/O	Function	Remark
1	VCOM	P	Common Voltage	
2	VDD	P	Digital circuit	
3	VDD	P	Digital circuit	
4	NC	---	No connection	
5	RESET	I	Global reset pin	
6	STBYB	I	Standby mode, Normally pulled high STBYB = "1", normal operation STBYB = "0", timing controller, source driver will turn off, all output are High-Z	
7	GND	P	Ground	
8	RXIN0-	I	Negative LVDS differential data input	
9	RXIN0+	I	Positive LVDS differential data input	
10	GND	P	Ground	
11	RXIN1-	I	Negative LVDS differential data input	
12	RXIN1+	I	Positive LVDS differential data input	
13	GND	P	Ground	
14	RXIN2-	I	Negative LVDS differential data input	
15	RXIN2+	I	Positive LVDS differential data input	
16	GND	P	Ground	
17	RXCLKIN-	I	Negative LVDS differential clock input	
18	RXCLKIN+	I	Positive LVDS differential clock input	
19	GND	P	Ground	
20	RXIN3-	I	Negative LVDS differential data input	
21	RXIN3+	I	Positive LVDS differential data input	
22	GND	P	Ground	
23	NC	---	No connection	
24	NC	---	No connection	
25	GND	P	Ground	

26	NC	---	No connection	
27	NC	---	No connection	
28	SELB	I	6bit/8bit mode select H:6bit / L:8bit	
29	AVDD	P	Power for Analog Circuit	
30	GND	P	Ground	
31	LED-	P	LED Cathode	
32	LED-	P	LED Cathode	
33	L/R	I	Horizontal inversion	
34	U/D	I	Vertical inversion	
35	VGL	P	Negative power for TFT	
36	NC	---	No connection	
37	NC	---	No connection	
38	VGH	P	Positive power for TFT	
39	LED+	P	LED Anode	
40	LED+	P	LED Anode	

I:input ,O:output,P:power

Note

When L/R="0",set right to left scan direction.

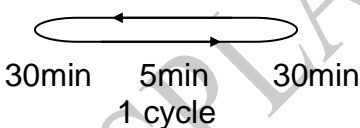
When L/R="1",set left to right scan direction.

When U/D="0",set top to bottom scan direction.

When U/D="1",set bottom to top scan direction.

9. Reliability

Content of Reliability Test (Wide temperature, -20°C~70°C)

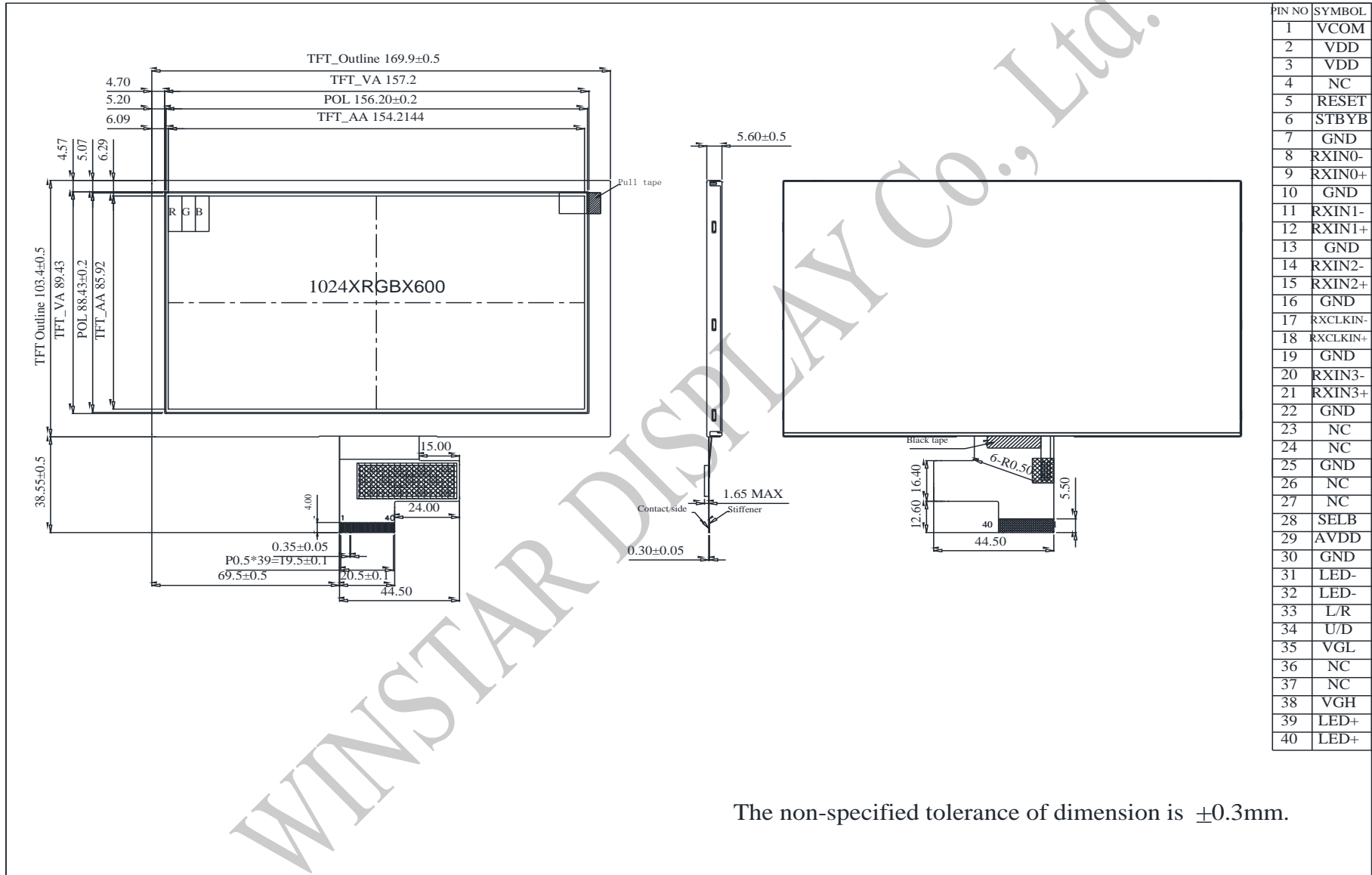
Environmental Test			
Test Item	Content of Test	Test Condition	Note
High Temperature storage	Endurance test applying the high storage temperature for a long time.	80°C 200hrs	2
Low Temperature storage	Endurance test applying the low storage temperature for a long time.	-30°C 200hrs	1,2
High Temperature Operation	Endurance test applying the electric stress (Voltage & Current) and the thermal stress to the element for a long time.	70°C 200hrs	—
Low Temperature Operation	Endurance test applying the electric stress under low temperature for a long time.	-20°C 200hrs	1
High Temperature/ Humidity Operation	The module should be allowed to stand at 60°C,90%RH max	60°C,90%RH 96hrs	1,2
Thermal shock resistance	<p>The sample should be allowed stand the following 10 cycles of operation</p> <p style="text-align: center;"> -20°C 25°C 70°C  30min 5min 30min 1 cycle </p>	-20°C/70°C 10 cycles	—
Vibration test	Endurance test applying the vibration during transportation and using.	Total fixed amplitude : 1.5mm Vibration Frequency : 10~55Hz One cycle 60 seconds to 3 directions of X,Y,Z for Each 15 minutes	3
Static electricity test	Endurance test applying the electric stress to the terminal.	VS=±600V(contact), ±800v(air), RS=330Ω CS=150pF 10 times	—

Note1: No dew condensation to be observed.

Note2: The function test shall be conducted after 4 hours storage at the normal Temperature and humidity after remove from the test chamber.

Note3: The packing have to including into the vibration testing.

10. Contour Drawing





1、Panel Specification :

- 1. Panel Type : Pass NG , _____
- 2. View Direction : Pass NG , _____
- 3. Numbers of Dots : Pass NG , _____
- 4. View Area : Pass NG , _____
- 5. Active Area : Pass NG , _____
- 6. Operating : Pass NG , _____
- 7. Storage Temperature : Pass NG , _____
- 8. Others : _____

2、Mechanical

- 1. PCB Size : Pass NG , _____
- 2. Frame Size : Pass NG , _____
- 3. Material of Frame : Pass NG , _____
- 4. Connector Position : Pass NG , _____
- 5. Fix Hole Position : Pass NG , _____
- 6. Backlight Position : Pass NG , _____
- 7. Thickness of PCB : Pass NG , _____
- 8. Height of Frame to PCB : Pass NG , _____
- 9. Height of Module : Pass NG , _____
- 10. Others : Pass NG , _____

3、Relative Hole Size :

- 1. Pitch of Connector : Pass NG , _____
- 2. Hole size of Connector : Pass NG , _____
- 3. Mounting Hole size : Pass NG , _____
- 4. Mounting Hole Type : Pass NG , _____
- 5. Others : Pass NG , _____

4、Backlight Specification :

- 1. B/L Type : Pass NG , _____
- 2. B/L Color : Pass NG , _____
- 3. B/L Driving Voltage (Reference for LED) : Pass NG , _____
- 4. B/L Driving Current : Pass NG , _____
- 5. Brightness of B/L : Pass NG , _____
- 6. B/L Solder Method : Pass NG , _____
- 7. Others : Pass NG , _____



Winstar Module Number : _____

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5、Electronic Characteristics of Module :

- 1. Input Voltage : Pass NG , _____
- 2. Supply Current : Pass NG , _____
- 3. Driving Voltage for LCD : Pass NG , _____
- 4. Contrast for LCD : Pass NG , _____
- 5. B/L Driving Method : Pass NG , _____
- 6. Negative Voltage Output : Pass NG , _____
- 7. Interface Function : Pass NG , _____
- 8. LCD Uniformity : Pass NG , _____
- 9. ESD test : Pass NG , _____
- 10. Others : Pass NG , _____

6、Summary :

Sales signature : _____

Customer Signature : _____

Date : / / _____

